USB Field allows you to use a standard USB 2.0 connection in harsh environments:
- Sealed against fluids and dusts (IP67)
- Shock, Vibration and Traction resistant
- No cabling operation in field and no tools required
- Mechanical Coding / Polarization (2 positions)
- Improved EMI protection

With USB Field, you can insert a standard USB 2.0 cordset into a metallic plug which will protect it from shocks, dust and fluids.
No hazardous in-field cabling and grounding!

This metallic plug is connected into a receptacle, using a Tri Start Thread coupling mechanism (MIL-DTL-38999 series III type) with anti-decoupling device for high vibrations.
On the receptacle side, one A USB receptacle is soldered onto a PCB allowing for the following back terminations:
- another USB-A receptacle
- solder: 4 tined holes on the PCB to solder your wires

The USB 2.0 cordset shielding is transmitted to the USB receptacle through grounding fingers.
For an outstanding EMI protection, the conductive plated shells (Ni, Cd) with metallized receptacle inserts, transmit the shielding to the connector shells and finally to the panel.

Applications
- Embedded Computers
- Data Acquisition and Transmission in harsh environment

For:
- Railways
- Battlefield Communication Systems
- Navy Systems

Transform your USB cordset into a Harsh Environment Connector!
Main Characteristics

Data Transmission
• USB Specification 2.0
Data Rate : Up to 480 Mb/s for High Speed USB

Environmental Protection
• Sealing (when mated) : IP67 (Temporary immersion)
• Salt Spray : 48 h with Nickel plating
  > 500 h with Olive Drab Cadmium
• Fire Retardant / Low Smoke : UL94 V0 and NF F 16 101 & 16 102
• Vibrations : 10 – 500 Hz, 10 g, 3 axes : no discontinuity > 1micro s
• Shocks : IK06 : weight of 250 g drop from 40 cm [15.75 in] onto
  connectors (mated pair)
• Humidity : 21 days, 43°C, 98% humidity
• Temperature Range : - 55°C / +85°C

Mechanical
• Tri Start Thread coupling mechanism (MIL-DTL-38999 series III type) with anti-decoupling device
• 2 mechanical Coding / Polarization possibilities by the user
  (receptacle insert rotation)
• USBF TV plug retent° in the receptacle : 100 N in the axis
• Mating cycles : 500 to 1500

Can be used with most of the USB cordset Brands : No tools required

Assembly Instructions

Plug Assembly
1. Only if you need a full sealing (IP67) : Install the white
  sticker around the plug, covering the 4 little holes of the
  overmolding
2. Insert the black O Ring around the front face of the USB A
  plug. This O Ring will ensure the connection sealing.
3. Insert the USB cordset into the metallic backshell
4. Insert laterally to the cable the retention spacer (this spacer
  is soft, in order to adapt to different shapes of overmolding)
  and slide the overmolding of the USB-A plug into this
  retention spacer
5. Insert laterally to the cable the friction ring
6. Choose the right coding (2 positions) and insert the USB-A
  plug into the protective plug. Reference is main key.
7. Screw the backshell on the plug body. A spanner can be
  necessary to fully screw it, and the connection to the
  receptacle can help.

Important Note : The connection sealing is not done by the black
retention spacer (which is sloted), but by the front face
ORing (see 2.)

Receptacle Assembly
Insert the USB module from the rear. Reference is main key.
 Beware to have a coding compatible with the coding you used for
the plug : on front view, the white shapes in the USBs
must be on the same side.

To remove the USB module, insert
the removal tool USBF ODE from the
Front, and push back the module.
Plug :
« 6 » Shell

Receptacles :
« 2 » Shell
Square Flange

« 7 » Shell
Jam Nut

« 2PE » and « 7PE » Shells
with Backshell to protect Backtermination from dust, shocks and vibration.

Backshell used with backtermination type 1 :
USB A receptacle
Not sealed

Backshell used with backtermination type 2 :
Solder
Sealed – IP67

View of the PCB of the Type 2 version with 4 tined holes for solder termination

Type 1 : USB-A Receptacle

Type 2 : Solder
4 Tined holes to solder your cable
### Part Number Code

<table>
<thead>
<tr>
<th>Shell Type</th>
<th>Part Number Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>6: Plug</td>
<td>USBF TV 6G</td>
</tr>
<tr>
<td>2: Square Flange Receptacle</td>
<td>USBF TV 21G</td>
</tr>
<tr>
<td>2PE: Square Flange Receptacle with backshell</td>
<td>USBF TV 71G</td>
</tr>
<tr>
<td>7: Jam Nut Receptacle</td>
<td>USBF TV 72N</td>
</tr>
<tr>
<td>7PE: Jam Nut Receptacle with backshell</td>
<td></td>
</tr>
</tbody>
</table>

**Back Terminations (Receptacles only)**

<table>
<thead>
<tr>
<th>Shell Type</th>
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</thead>
<tbody>
<tr>
<td>1: USB-A receptacle</td>
<td>USBF TV 21G</td>
</tr>
<tr>
<td>2: Solder (4 tined holes)</td>
<td>USBF TV 71G</td>
</tr>
</tbody>
</table>

**Shells Plating**

<table>
<thead>
<tr>
<th>Shell Type</th>
<th>Part Number Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>N: Nickel</td>
<td>USBF TV 21G</td>
</tr>
<tr>
<td>G: Olive Drab Cadmium</td>
<td>USBF TV 71G</td>
</tr>
</tbody>
</table>

**Examples**

- Olive Drab Cadmium Plug: **USBF TV 6G**
- Olive Drab Cadmium Square Flange Receptacle, USB-A back terminat°: **USBF TV 21G**
- Olive Drab Cadmium Jam Nut Receptacle, USB-A receptacle back terminat°: **USBF TV 71G**
- Nickel Jam Nut Receptacle, solder termination: **USBF TV 72N**

### Square flange receptacle with Self Closing Cap (cap with a spring inside):

- **USBF 21N SCC (°)**
  - Nickel and metallized inserts (EMI)

- **USBF 21B SCC (°)**
  - Black and blank insert

(*) This P/N includes the square flange receptacle and the self closing cap

**Note:** Panel gasket to use with this version only: **JE18**

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### Accessories

- **Metallic Caps**
  
<table>
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<tbody>
<tr>
<td>6: Plug</td>
<td>USBF TVC 2G</td>
</tr>
<tr>
<td>2: Square Flange Receptacle</td>
<td></td>
</tr>
<tr>
<td>7: Jam Nut Receptacle</td>
<td></td>
</tr>
</tbody>
</table>
  
  **Protection de surface**

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<tbody>
<tr>
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</table>

- **Panel Gasket for square flange receptacle (Thickness: 0.8 mm [.031]):** **JE15**
- **Receptacle Insert removal tool:** **USBF ODE**