

Date:- 8th Sept, 2020

**Data Sheet Issue: A1** 

## **Advance Data**

# High Power Sonic FRD Type E1780TG65E

## **Absolute Maximum Ratings**

	VOLTAGE RATINGS	MAXIMUM LIMITS	UNITS
V <sub>RRM</sub>	Repetitive peak reverse voltage, (note 1)	6500	V
V <sub>RSM</sub>	Non-repetitive peak reverse voltage, (note 1)	6600	V
$V_{R(d.c.)}$	Maximum reverse d.c. voltage (note 1)	3600	V

	OTHER RATINGS (note 6)	MAXIMUM LIMITS	UNITS
I <sub>F(AV)M</sub>	Mean forward current, T <sub>sink</sub> =55°C, (note 2)	1780	Α
I <sub>F(AV)M</sub>	Mean forward current. T <sub>sink</sub> =100°C, (note 2)	1109	Α
I <sub>F(AV)M</sub>	Mean forward current. T <sub>sink</sub> =100°C, (note 3)	598	Α
I <sub>F(AV)M</sub>	Mean forward current. T <sub>sink</sub> =100°C, (note 4)	780	Α
I <sub>F(RMS)</sub>	Nominal RMS forward current, T <sub>sink</sub> =25°C, (note 2)	3354	Α
I <sub>F(d.c.)</sub>	D.C. forward current, T <sub>sink</sub> =25°C, (note 5)	3023	Α
I <sub>FSM</sub>	Peak non-repetitive surge t <sub>p</sub> =10ms, V <sub>RM</sub> =60%V <sub>RRM</sub> , (note 6)	25.6	kA
I <sub>FSM2</sub>	Peak non-repetitive surge t <sub>p</sub> =10ms, V <sub>RM</sub> ≤10V, (note 6)	28.2	kA
l <sup>2</sup> t	I <sup>2</sup> t capacity for fusing t <sub>p</sub> =10ms, V <sub>RM</sub> =60%V <sub>RRM</sub> , (note 6)	3.29×10 <sup>6</sup>	A <sup>2</sup> s
l <sup>2</sup> t	I²t capacity for fusing t <sub>p</sub> =10ms, V <sub>RM</sub> ≤10V, (note 6)	3.98×10 <sup>6</sup>	A <sup>2</sup> s
Prr	Maximum non-repetitive peak reverse recovery power, (note 8)	7	MW
T <sub>j op</sub>	Operating temperature range	-40 to +140	°C
T <sub>stg</sub>	Storage temperature range	-40 to +150	°C

#### Notes:-

- 1) De-rating factor of 0.13% per °C is applicable for T<sub>j</sub> below 25°C.
- 2) Double side cooled, single phase; 50Hz, 180° half-sinewave.
- 3) Anode side cooled, single phase; 50Hz, 180° half-sinewave.
- 4) Cathode side cooled, single phase; 50Hz, 180° half-sinewave.
- 5) Double side cooled.
- 6) Half-sinewave, 140°C T<sub>i</sub> initial.
- 7) Current (I<sub>F</sub>) ratings have been calculated using V<sub>T0</sub> and r<sub>T</sub> (see page 2)
- 8) T<sub>i</sub>=T<sub>jop</sub>, I<sub>F</sub>=1375Å, di/dt=3500A/µs V<sub>r</sub>=3600V and L<sub>s</sub>=200nH. Test circuit and sample waveform are shown in diagram 1. IGBT type T1375DF65E used as switch.



# **Characteristics**

	PARAMETER	MIN.	TYP.	MAX.	TEST CONDITIONS (Note 1)	UNITS
V <sub>FM</sub>	Maximum peak forward voltage	-	3.2	3.37	I <sub>FM</sub> =1375A	V
		-	3.6	3.83	I <sub>FM</sub> =1780A	V
V <sub>T0</sub>	Threshold voltage	-	-	2.021	Current range 1375A – 4125A (Note 2)	V
r⊤	Slope resistance	-	-	0.983	Current range 1373A – 4125A (Note 2)	mΩ
V <sub>T0</sub>	Threshold voltage	-	-	2.2	O	V
r⊤	Slope resistance	-	-	0.917	Current range 1780A – 5340A (Note 2)	mΩ
V <sub>FRM</sub> N	Maximum forward recovery voltage	-	-	340	di/dt = 3000A/µs, T <sub>j</sub> =25°C	V
		-	-	600	di/dt = 3000A/µs	
I <sub>RRM</sub>	Peak reverse current	-	-	1	Rated V <sub>RRM</sub> , T <sub>j</sub> =25°C	mA
		-	-	100	Rated V <sub>RRM</sub>	
Qrr		-	3500	4200		μC
Qra	Maximum peak forward voltage	-	970	-	   I <sub>FM</sub> =1375A, t <sub>p</sub> =1ms, di/dt=3500A/µs,	μC
I <sub>rm</sub>		-	1590	1750	V <sub>r</sub> =3600V, 50% Chord. IGBT type	Α
t <sub>rr</sub>	Threshold voltage	-	1.22	-	T1375DF65E used as switch	μs
Err	Slope resistance	-	10	11.5		J
		-	-	0.0077	Double side cooled	K/kW
R <sub>thJK</sub>	Thermal resistance, junction to heatsink	-	-	0.0129	Cathode side cooled	K/kW
		-	-	0.0188	Anode side cooled	K/kW
F	Mounting force	50	-	60	Note 3)	kN
Wt	Weight	-	1.15	-		kg

## Notes:-

- Unless otherwise indicated T<sub>j</sub>=140°C.
  V<sub>T0</sub> and r<sub>T</sub> were used to calculate the current ratings on page 1.
  For clamp forces outside these limits, please consult factory.



## **Additional information on Ratings and Characteristics**

## 1.0 De-rating Factor

A blocking voltage de-rating factor of 0.13% per °C is applicable to this device for T<sub>j</sub> below 25°C.

## 2.0 ABCD Constants

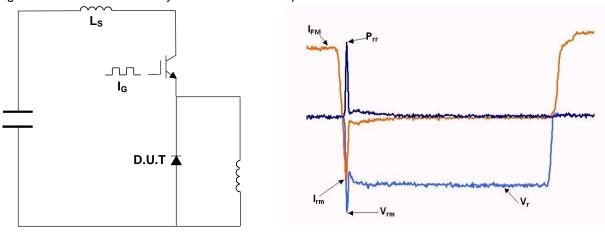
These constants (applicable only over current range of  $V_F$  characteristic in Figure 1) are the coefficients of the expression for the forward characteristic given below:

$$V_F = A + B \cdot \ln(I_F) + C \cdot I_F + D \cdot \sqrt{I_F}$$

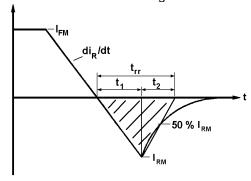
where  $I_F$  = instantaneous forward current.

## 3.0 Reverse recovery ratings

Diagram 1 - Reverse Recovery test circuit and sample waveform



(i) Q<sub>ra</sub> is based on 50% I<sub>rm</sub> chord as shown in Figure below.



(ii) Q<sub>rr</sub> is based on a 40µs integration time.

l.e. 
$$Q_{rr}=\int\limits_{0}^{40\,\mu s}i_{rr}.dt$$



(iii) 
$$K \ Factor = \frac{t_1}{t_2}$$

#### 4.0 Reverse Recovery Loss

The following procedure is recommended for use where it is necessary to include reverse recovery loss.

From waveforms of recovery current obtained from a high frequency shunt (see Note 1) and reverse voltage present during recovery, an instantaneous reverse recovery loss waveform must be constructed. Let the area under this waveform be E joules per pulse. A new sink temperature can then be evaluated from:

$$T_{SINK} = T_{J(MAX)} - E \cdot \left[k + f \cdot R_{th(J-Hs)}\right]$$

Where  $k = 0.2314 \, (^{\circ}C/W)/s$ 

E = Area under reverse loss waveform per pulse in joules (W.s.)

f = Rated frequency in Hz at the original sink temperature.

 $R_{th(J-Hs)} = d.c.$  thermal resistance (°C/W)

The total dissipation is now given by:

$$W_{(tot)} = W_{(original)} + E \cdot f$$

NOTE 1 - Reverse Recovery Loss by Measurement

This device has a low reverse recovered charge and peak reverse recovery current. When measuring the charge, care must be taken to ensure that:

- (a) AC coupled devices such as current transformers are not affected by prior passage of high amplitude forward current.
- (b) A suitable, polarised, clipping circuit must be connected to the input of the measuring oscilloscope to avoid overloading the internal amplifiers by the relatively high amplitude forward current signal.
- (c) Measurement of reverse recovery waveform should be carried out with an appropriate critically damped snubber, connected across diode anode to cathode. The formula used for the calculation of this snubber is shown below:

$$R^2 = 4 \cdot \frac{V_r}{C_s \cdot di/dt}$$

Where:  $V_r$  = Commutating source voltage

Cs = Snubber capacitance R = Snubber resistance

#### 5.0 Computer Modelling Parameters

5.1 Device Dissipation Calculations



$$I_{AV} = \frac{-V_{T0} + \sqrt{V_{T0}^{2} + 4 \cdot ff^{2} \cdot r_{T} \cdot W_{AV}}}{2 \cdot ff^{2} \cdot r_{T}}$$

Where  $V_{T0}$  =2.2V,  $r_T$  =0.917m $\Omega$ 

ff = form factor (normally unity for fast diode applications)

$$W_{AV} = \frac{\Delta T}{R_{th}}$$
 
$$\Delta T = T_{j(MAX)} - T_{K}$$

5.2 Calculation of V<sub>F</sub> using ABCD Coefficients

The forward characteristic I<sub>F</sub> Vs V<sub>F</sub>, on page 6 is represented in two ways;

- (i) the well established  $V_{T0}$  and  $r_T$  tangent used for rating purposes and
- (ii) a set of constants A, B, C, and D forming the coefficients of the representative equation for  $V_F$  in terms of  $I_F$  given below:

$$V_F = A + B \cdot \ln(I_F) + C \cdot I_F + D \cdot \sqrt{I_F}$$

The constants, derived by curve fitting software, are given in this report for both hot and cold characteristics. The resulting values for  $V_F$  agree with the true device characteristic over a current range, which is limited to that plotted.

	25°C Coefficients	140°C Coefficients
Α	0.5555358	0.4100598
В	0.1386516	0.06491253
С	3.450368×10 <sup>-4</sup>	4.624684×10 <sup>-4</sup>
D	0.02959373	0.05008258



## **Curves**

Figure 1 – Forward characteristics of limit device

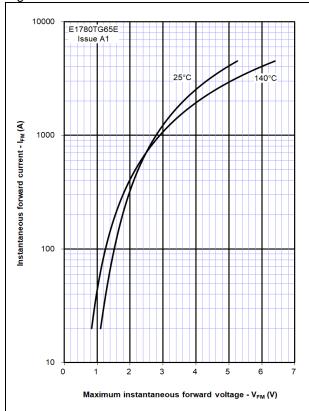


Figure 3 - Maximum recovered charge, Q<sub>rr</sub>

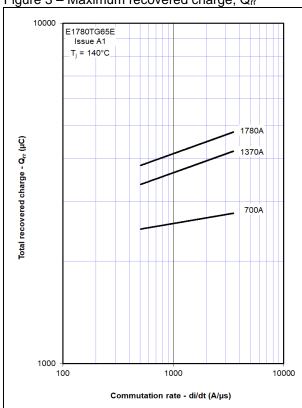


Figure 2 – Maximum forward recovery voltage

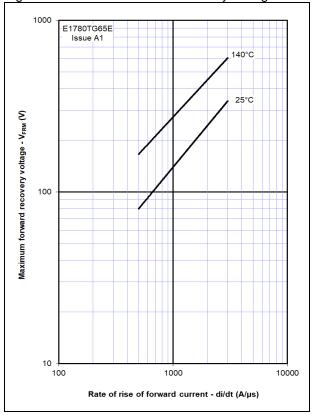
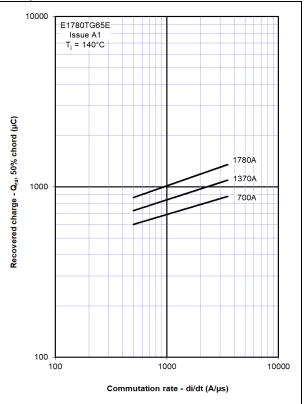
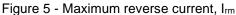


Figure 4 – Maximum recovery charge, Q<sub>ra</sub> (50% chord)







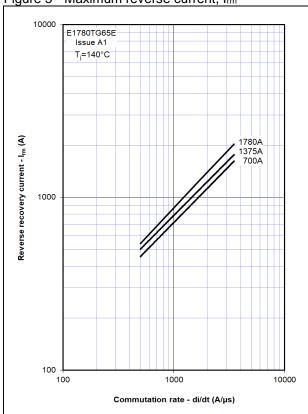


Figure 6 – Maximum recovery time, t<sub>rr</sub> (50% chord)

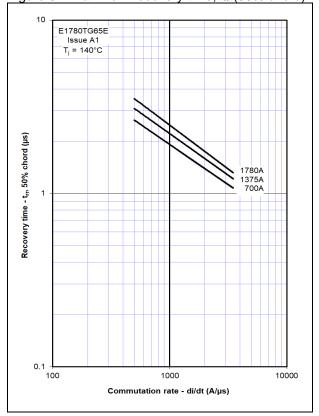


Figure 7 – Reverse recovery energy per pulse

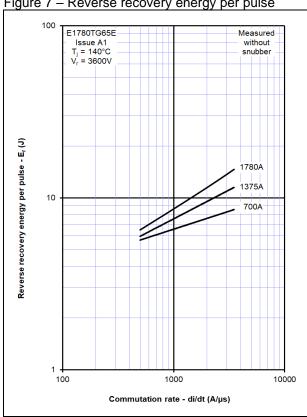
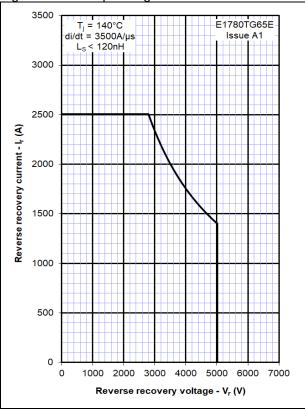
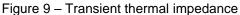
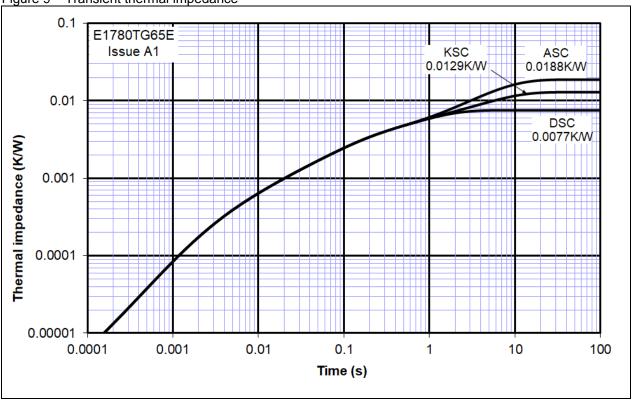


Figure 8 - Safe operating area

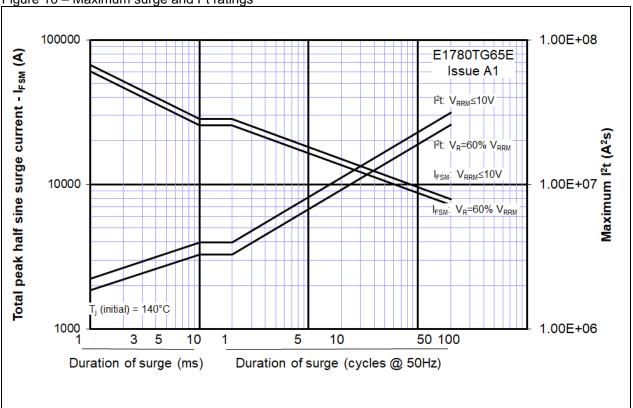




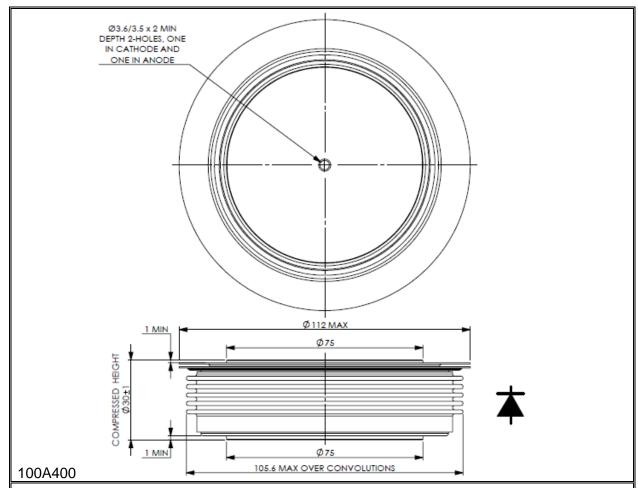








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Order code: E1780TG65E - 6500V  $V_{RRM}$ , 30mm clamp height capsule.

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#### IXYS UK Westcode Ltd

Langley Park Way, Langley Park, Chippenham, Wiltshire, SN15 1GE. Tel: +44 (0)1249 455500 Fax: +44 (0)1249 659448 E-mail: sales@ixysuk.com

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