



CUSTOMER DRAWING

DRAWING NUMBER - 1385570 SHEET 2 OF 2 REV. A1

	REVISION OF	EACH ASSY NO (WH	HEN BLANK, USE DWG	G REVISION)
QTY REOD PER ASSY		PARTS LIS	iΤ	
MENSIONS IN INCHES.	MATL _	HT TR _	FIN	_
NOT SCALE PRINT.	-	_		_
LERANCES UNLESS HERWISE SPECIFIED: PLC DEC ±- PLC DEC ±- PLC DEC ±-	DR 03MAR03 APP B.HIGMAN CHK 03MAR03 REL B.HIGMAN	O3MARO3 T.ELBIN	Tyco Electr Harrisburg	-onics , PA 17105-3608
RF TEXTURE: 7	name end feed	HDM APP	LICATORM	ini appl
10VE BURRS, BREAK ARP EDGES R.015 MAX	SCALE D DWG	1385	570 ^{She} 1	ET REV of 1 A
CAGE CODE CUSTO	MER AND ASS	EMBLY DRA	AWING	RESTRICTED TO

S34-8 NUT, HEX 70 0628-1 PLATE, ADJ 68 0626-1 SHAFT, PIVOT 68 0633-1 BUSHING 67 0638-1 LEVER, INTERMEDIATE 66 0632-2 SCR, ADJ 64 0659-1 BLOCK, PIVOT 65 0653-1 CAM, ROLLER 63 0658-1 CAM, ROLLER 63 4398-1 ROD, FEED 61		ENCH N			MECH POST FEED		
534-8 NUT, HEX 70 0628-1 PLATE, ADJ 63 0628-1 SHAFT, PIVOT 68 0633-1 BUSHING 67 0633-1 BUSHING 67 0633-1 BUSKING 67 0633-1 BUCK, PIVOT 65 0632-2 SCR, ADJ 64 0659-1 BLOCK, PIVOT 65 0653-1 CAM, ROLLER 62 4398-1 ROD, FEED 61		ENCH N			MECH POST FEED	-	
0628-1 PLATE, ADJ 69 0626-1 SHAFT, PIVOT 68 0623-1 BUSHING 67 5680-1 LEVER, INTERMEDIATE 66 0623-2 SCR, ADJ 64 0659-3 PIN, CAM ROLLER 63 0658-1 CAM, ROLLER 63 0658-3 PIN, CAM ROLLER 63 0658-1 CAM, ROLLER 63 0658-1 CAM, ROLLER 63 3736-1 HOUSING 58 1499-1 SPRING, FEED FINGER 55 1499-1 SPRING, FEED FINGER 54 0634-1 LEVER, TERMINAL 52 0501-3 CAM, POST-FEED 1 1/8 ST 47 0501-4 CAM, POST-FEED 1 1/8 ST 48 0501-4 CAM, POST-FEED 1 1/8 ST 44 0124-1 PLUG, NYLON 45 5674-2 RAM 44 0124-1 WASHER, LAMINATED 43 0124-1 MASHER, SPRING 36 0124-1 DISC,	RE	F REF	_	A	22594-8	NUT HEX	70
0626-1 SHAFT, PIVOT 68 0633-1 BUSHING 67 0533-1 LEVER, INTERMEDIATE 66 0629-1 BLOCK, PIVOT 65 06529-2 SCR, ADJ 64 0659-3 PIN, CAM ROLLER 63 0658-1 CAM, ROLLER 62 4398-1 ROD, FEED 61 4220-1 CAP, RAM 59 3736-1 HOUSING 58 0624-1 PIN, FEED FINGER 55 0624-1 SPRING, FEED FINGER 54 0635-1 FINGER, FEED 53 0634-1 LEVER, TERMINAL 52 0501-3 CAM, POST FEED I 1/8 ST 48 0501-4 CAR, POST-FEED I 1/8 ST 47		F REF	_	B			
0633-1 BUSHING 67 5580-1 LEVER, INTERMEDIATE 66 0629-1 BLOCK, PIVOT 65 0632-2 SCR, ADJ 64 0659-3 PIN, CAM ROLLER 63 0658-1 CAM, ROLLER 62 4398-1 ROD, FEED 61		F REF	_	B			
S680-1 LEVER, INTERMEDIATE 66 0629-1 BLOCK, PIVOT 65 0653-2 SCR, ADJ 64 0659-3 PIN, CAM ROLLER 63 0658-1 CAM, ROLLER 63 0658-1 CAM, ROLLER 61		F REF					
0629-1 BLOCK, PIVOT 65 0632-2 SCR, ADJ 64 0659-3 PIN, CAM ROLLER 63 0658-1 CAM, ROLLER 62 4398-1 ROD, FEED 61 4220-1 CAP, RAM 59 3736-1 HOUSING 58 0635-1 FINCER, FEED 53 0634-1 LEVER, TERMINAL 52 0501-3 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST FEED 1 5/8 ST 47 0501-3 CAM, POST FEED 1 5/8 ST 47 0501-4 CAM, POST FEED 1 5/8 ST 47 0191-1 PLUG, NYLON 45 5674-2 RAM 44 0125-1 WASHER, LAMINATED 43 0142-1 DISC, INSULATION 38 21002-9 BOLT, CRIMPER(5/16-24×1,00) 41 241-6 BALL, STEEL 40 0170-1 SPRING, OMPRESSION 39 0142-1 DISC, INSULATION 38 2017-1			-	B			
0632-2 SCR, ADJ 64 0659-3 PIN, CAM ROLLER 63 0658-1 CAM, ROLLER 62 4398-1 ROD, FEED 61	<u> </u>	F REF	_	A			
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0658-1 CAM, ROLLER 62 4398-1 ROD, FEED 61 4220-1 CAP, RAM 59 3736-1 HOUSING 58 97 S6 57 6024-1 PIN, FEED FINGER 55 1499-1 SPRING, FEED S1 0635-1 FINGER, FEED 53 0634-1 LEVER, TERMINAL 52 0501-3 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST-FEED 1 1/8 ST 48 0501-4 CAM, POST-FEED 1 1/8 ST 48 0125-1 WASHER, LAMINATED 43 0124-1 WASHER, RAM 42 21002-9 BOLT, CRIMPER(5/16-24×1.00) 41 2211-6 BALL, STEEL 40 0170-1 SPRING, COMPRESSION 39 0142-1 DISC, INSULATION 38 4777-1 WIRE DISC, PLASTIC 37 480-5 WASHER, SPRING 36 0212-1 POST, RAM 35 5678-1 PLATE, STRIP 31	RE	F REF	-	В	240659-3	PIN, CAM ROLLER	63
4398-1 ROD, FEED 61 4220-1 CAP, RAM 59 3736-1 HOUSING 58 57 56 6024-1 PIN, FEED FINGER 54 6035-1 FINGER, FEED 51 6034-1 LEVER, TERMINAL 52 6051-4 CAM, POST FEED 1 1/8 ST 48 0501-3 CAM, POST FEED 1 5/8 ST 47 0501-4 CAM, POST FEED 1 5/8 ST 47 0191-1 PLUG, NYLON 45 5674-2 RAM 44 0124-1 WASHER, LAMINATED 43 0124-1 WASHER, RAM 44 0124-1 WASHER, SPRING 36 0142-1 DISC, INSULATION 39 0142-1 DISC, INSULATION 39 440-5 WASHER, SPRING 36 0212-1 POST, RAM 31 2480-5 WASHER, SPRING 31 33 38 39 6039-1 SPRINC, CRUPRESSION 39 0142-1 DISC, RISUPER 28 057-6 <t< td=""><td>RE</td><td>F REF</td><td>_</td><td>В</td><td>240658-1</td><td></td><td>62</td></t<>	RE	F REF	_	В	240658-1		62
4220-1 CAP, RAM 59 3736-1 HOUSING 58 3736-1 HOUSING 58 0624-1 PIN, FEED FINGER 55 1499-1 SPRING, FEED 53 0635-1 FINGER, FEED 53 0634-1 LEVER, TERMINAL 52 0501-3 CAM, POST FEED 1 1/8 ST 0501-4 CAM, POST FEED 1 1/8 ST 0501-4 CAM, POST-FEED 1 5/8 ST 0191-1 PLUG, NYLON 45 5674-2 RAM 44 0125-1 WASHER, RAM 42 1024-1 WASHER, RAM 42 1024-1 BALL, STEEL 40 0170-1 SPRING, COMPRESSION 39 0142-1 DISC, INSULATION 38 4777-1 WIRE DISC, PLASTIC 37 480-5 WASHER, SPRING 36 0212-1 POST, RAM 35 36 S0451-7 SPACER, STRIP 29 S0468 STRIPP		F REF	_	В			
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0624-1 PIN, FEED FINGER S5 1499-1 SPRING, FEED FINGER S4 0635-1 FINGER, FEED S3 0634-1 LEVER, TERMINAL S2 0501-3 CAM, POST FEED 1 1/8 ST 49 0501-4 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST-FEED 1 5/8 ST 47 0191-1 PLUG, NYLON 45 5674-2 RAM 44 0125-1 WASHER, LAMINATED 43 0124-1 WASHER, RAM 42 21002-9 BOLT, CRIMPER (5/16-24×1.00) 41 241-6 BALL, STEEL 40 0170-1 SPRING, COMPRESSION 39 0142-1 DISC, INSULATION 38 421-6 BALL, STEEL 40 0170-1 SPRING, CMPRESSION 39 0142-1 DISC, INSULATION 38 4277-1 WIRE DISC, PLASTIC 37 480-5 WASHER, SPRING 36 0212-1 POST, RAM 35							57
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0635-1 FINGER, FEED 53 0634-1 LEVER, TERMINAL 52 0501-3 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST FEED 1 1/8 ST 48 0191-1 PLUG, NYLON 45 5674-2 RAM 44 0124-1 WASHER, LAMINATED 43 0124-1 WASHER, RAM 42 21002-9 BOLT, CRIMPER (5/16-24×1.00) 41 241-6 BALL, STEEL 40 0170-1 SPRING, COMPRESSION 39 0142-1 DISC, INSULATION 38 480-5 WASHER, SPRING 36 0212-1 POST, RAM 33 38980-1 APPLICATOR, BASIC (SUB ASSY) 32 690451-7 SPACER, STRIPPER 28 0639-1 STRIPPER 27 5676-1 PLATE, BASE 26 354-8 DRAG, STUD 25 5678-2 PLATE, STRIP GUIDE 24 0452-9 PLATE, STRIP GUIDE 24 0452-1 <	RE	F REF	-	В	240624-1	PIN, FEED FINGER	55
0635-1 FINGER, FEED 53 0634-1 LEVER, TERMINAL 52 0501-3 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST FEED 1 1/8 ST 48 0191-1 PLUG, NYLON 45 5674-2 RAM 44 0124-1 WASHER, LAMINATED 43 0124-1 WASHER, RAM 42 21002-9 BOLT, CRIMPER (5/16-24×1.00) 41 241-6 BALL, STEEL 40 0170-1 SPRING, COMPRESSION 39 0142-1 DISC, INSULATION 38 480-5 WASHER, SPRING 36 0212-1 POST, RAM 33 38980-1 APPLICATOR, BASIC (SUB ASSY) 32 690451-7 SPACER, STRIPPER 28 0639-1 STRIPPER 27 5676-1 PLATE, BASE 26 354-8 DRAG, STUD 25 5678-2 PLATE, STRIP GUIDE 24 0452-9 PLATE, STRIP GUIDE 24 0452-1 <	RE	F REF	_	В	691499-1	SPRING, FEED FINGER	54
0634-1 LEVER, TERMINAL 52 50 50 49 0501-3 CAM, POST FEED 1 1/8 ST 48 0501-4 CAM, POST-FEED 1 5/8 ST 47 46 0191-1 PLUG, NYLON 45 5674-2 RAM 44 0125-1 WASHER, LAMINATED 43 0124-1 WASHER, RAM 21002-9 BOLT, CRIMPER(5/16-24×1.00) 241-6 BALL, STEEL 480-5 WASHER, SPRING 0170-1 SPRING, COMPRESSION 39 0142-1 015C, INSULATION 38 4777-1 WIRE DISC, PLASTIC 480-5 WASHER, SPRING 0212-1 POST, RAM 31 33 690451-7 SPACER, STRIPPER 27 S676-1 S678-2 PLATE, STRIP GUIDE 24 OB25-9 9 SPRING, DRAG 22 S4451-1 4452-1 DRAG, STOCK		F REF	-	В	240635-1		
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0191-1 PLUG, NYLON 45 5674-2 RAM 44 0125-1 WASHER, LAMINATED 43 0124-1 WASHER, RAM 42 21002-9 BOLT, CRIMPER(5/16-24×1.00) 41 241-6 BALL, STEEL 40 0170-1 SPRING, COMPRESSION 39 0142-1 DISC, INSULATION 38 4777-1 WIRE DISC, PLASTIC 37 480-5 WASHER, SPRING 36 0212-1 POST, RAM 35 29 690451-7 SPACER, STRIPPER 28 0639-1 APPLICATOR, BASIC (SUB ASSY) 32 5678-2 PLATE, STRIPPER 27 5676-1 PLATE, BASE 26 354-8 DRAG, STUD 25 5678-2 PLATE, STRIP GUIDE 24 0825-9 PLATE, STRIP GUIDE 24 0825-9 PLATE, STRIP HOLD DOWN 23 281-9 SPRING, DRAG 21 4452-1 DRAG, STOCK 20 4451-1 ARM, STOCK DRAG 21 4452-1 DRAG, STOCK 20 4452-1 DRAG, STOCK 20 4452-1 DRAG, STRIP (FRONT) 18 4178-1 GUIDE, STRIP (FRONT) 18 4178-1 GUIDE, STRIP (FRONT) 18 4178-1 GUIDE, STRIP (FRONT) 18 4178-1 GUIDE, FEED ROD 17 22284-4 SPRING, FEED RETURN 16 15 16 17 2284-4 SPRING, FEED RETURN 16 17 220644-9 PLATE, REAR SHEAR 11 0645-3 SPACER, SHEAR PLATE 10 240642-2 PLATE, REAR SHEAR 11 0645-3 SPACER, SLUG 7 461295-4 ANVL 46383-5 BLADE, SLUG 7 456300-4 SPACER, BLOCK CRIMPER 4 456134-8 CRIMPER, INSULATION 3 456404-4 CRIMPER, WIRE 1 PART NO DESCRIPTION ITEM ARO3 APP 03MARD 0 COMEN BLANK, USE DWG REVISION) 7400 DESCRIPTION ITEM ARO3 APP 03MARD 740 CMARD 10 1500 OF EACH ASY NO (WHEN BLANK, USE DWG REVISION) 7400 DESCRIPTION ITEM 4700			1				
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